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PTO/SB/05 (12/97)
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UTILITY PATENT APPLICATION TRANSMITTAL

Attorney Docket No. 744-P-4 Total Pages

First Named Inventor or Application Identifier

STEPHEN G. NELSON

(Only for new nonprovisional applications under 37 CFR 1.53(b))

Express Mail Label No. EM607211969

8	PPLICATION ELEMENTS upter 600 concerning utility patent application	contents.	Assistant Commissioner for Patents ADDRES,S TO: Box Patent Application Washington, DC 20231				
See MPEP chap 1. X Fee (Sull 2. X Spe (pre - Do - Co - St - Ro - Bo - Bo - Co - At 3. X Dra 4. Oath or D a. X		essing) [3 13] [4 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	Mashington, DC 20231 6. Microfiche Computer Program (Appendix) 7. Nucleotide and/or Amino Acid Sequence Submission (if applicable, all necessary) a. Computer Readable Copy b. Paper Copy (identical to computer copy) c. Statement verifying identity of above copies ACCOMPANYING APPLICATION PARTS 8. Assignment Papers (cover sheet & document(s)) 9. 37 CFR 3.73(b) Statement Power of Attorney (when there is an assignee) 10. English Translation Document (if applicable) 11. Information Disclosure Copies of IDS Statement (IDS)/PTO-1449 Citations 12. Preliminary Amendment 13. Return Receipt Postcard (MPEP 503) (Should be specifically itemized) 14. X Small Entity Statement filed in prior application, Status still proper and desired 15. (If foreign priority is claimed)				
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	GREGORY J. NEI	SON					
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	Complete if Known				
	Application Number				
FEE TRANSMITTAL	Filing Date				
FEE TRANSMITTAL	First Named Inventor	STEPHEN G. NELSON			
	Group Art Unit				
	Examiner Name				
TOTAL AMOUNT OF PAYMENT (\$) 395.00	Attorney Docket Number	744-P-4			

METHOD OF PAYMENT (check one)	FEE CALCULATION (continued)					
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Charge Any Additional Fee Required Under 37 CFR 1.18 and 1.17	139 130 139 130 Non-English specification 147 2,460 147 2,460 For filing a request for reexamination					
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107 530 207 285 Plant Filing fee 108 770 208 385 Reissue filing fee	138 1,470 138 1,470 Petition to institute a public use proceeding 140 110 240 55 Petition to revive unavoidably abandoned					
114 150 214 75 Provisional filing fee SUBTOTAL (1) (\$) 395.	application 141 1,290 241 645 Petition to revive unintentionally abandoned application					
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103 22 203 11 Claims in excess of 20 102 80 202 40 Independent claims in excess of 3	146 770 248 385 Filing a submission after final rejection (37 CFR 1.129(a))					
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Typed or Printed Name	GREGORY J. MELSON			Reg. Number	22,066
Signature	July IIIV	Date	3/9/98	Deposit Account User ID	

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Title of the Invention

ONE-WAY SEE-THRU PANEL AND METHOD OF MAKING SAME

Background of the Invention

Field of the Invention

This application is based on Provisional Patent Application Serial No. 60/036,678, filed March 11, 1997 entitled "Method For Manufacturing One-Way See-Thru Films".

See-thru or one-way films have become well known and are used for various purposes, mainly advertising displays. Most see-thru films are fabricated having a substrate which is perforated and which is coated on one side with a black pigment. The opposite side is white opaque and printed with an image and conventional practice is to print the image by use of silkscreening or lithography. The perforations permit viewing in one direction which is substantially unobstructed. The white opaque surface receives the image which is viewable from the opposite side. For example, see Patent Nos. 4,883,556 and 4,940,622 to Leavitt which teach silkscreening a perforated substrate. Similarly, U.S. Patent No. 5,525,177 teaches a printing or image transfer method using an electrostatic process in which a reverse image is transferred to a surface of a perforated membrane.

Background of the Invention

The problem with using conventional printing methods such as screen printing is that screen printing is not cost effective for short runs, is time

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consuming and the resulting product while acceptable, does not have a high quality of resolution. Also, screen printing images cannot be tiled for unique one-of-a-kind graphics. Similarly, deficiencies exist with electrostatic processes.

Electrostatic printing is applicable to short-run graphics. However, the equipment necessary for electrostatic printing is much more expensive than silkscreening, thermal or piezo ink jet printing and is more complicated involving the use of a laminator to transfer the printed image to an electrostatically charged substrate.

The present invention relates to an improved method for producing or imaging see-thru panels or films with ink jet technology. See-thru films have the advantage that an image may be applied and viewed from one side and, because of the perforations, substantial light passes through the film allowing the viewer relatively unobstructed vision from the opposite side. Thus, see-thru films are widely used on such advertising applications as the signage applied to the sides of vehicles such as buses, allowing the passengers a relatively unobstructed view. See-thru films are also used where visibility for security purposes is important. Glass panels such as windows and cooler cases are other typical applications for these types of film.

Brief Summary of the Invention

Briefly, the present invention provides a high resolution, see-thru, one-way vision panel manufactured using an opaque substrate which may be polyester, vinyl

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or a polyolefin and which is outdoor durable. Preferably the substrate is pigmented with a white opaque pigment. The substrate is coated on one side, the rear side, with a black pigmented adhesive which is protected by a release liner such as silicon coated paper. Once the adhesive and release liner are applied, the substrate is perforated to create a distinct hole pattern. The perforations can be accomplished by using a mechanical or laser perforating process. Typically, the hole pattern consists of 1/16" diameter holes which are staggered 3/32" from one another but other patterns may be applied. The opposite or front side of the substrate is chemically treated to encapsulate dyes and pigmented inks. Synthetic films, such as polyesters and vinyls which are not top-coated, will not absorb certain types of ink, particularly dye based and pigmented inks. Top coatings such as clays, resins, gels and latex combination coatings are best. Another embodiment of the invention involves the application of solvent based inks to form an image on the substrate, the application of which does not require top coating.

Brief Description of the Drawings

Figure 1 is a cross-sectional view showing a one-way panel manufactured and imaged according to the invention;

Figure 2 is an enlarged cross-sectional view of the panel shown in Figure 1; and

Figure 3 is a schematic diagram of the method of the invention.

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Turning now to the drawings, Figures 1 and 2 show a cross section of a typical panel 10 according to the invention. The panel 10 includes a substrate 12 which is a polymeric film such as a polyester or preferably vinyl sheet material having a typical thickness of 4 mils. The substrate 12 may be transparent or opaque although opaque having a white colorization is preferred. In lieu of using an opaque substrate, the front surface may be flood coated with a white or light reflecting screen printing or the like.

The rear surface is coated with an adhesive layer 14. "Rear" as used herein refers to the surface which would normally be applied to a surface such as glass store front as signage. The image is viewed from the front and when the panel 10 is viewed from the rear, see-through vision is provided due to passage of light through perforations 16. The image on the front is not visible from the rear.

The adhesive layer 14 is pigmented with a black or light-absorbing pigment. The adhesive is preferably an acrylic adhesive which may be applied by conventional methods such as rolling or spraying. The adhesive layer 14 is then covered with a peelable release liner 20 such as a silicone coated paper which is removed to expose the adhesive at the time of application. The liner 20 is generally roll fed and applied by a pressure roller.

Perforations 16 extend through the release liner and the release liner is backed with a barrier film 22 which prevents bleed through of inks when the image is applied. Both the release liner 20 and barrier 22 are removed at the time the

panel is installed. The front surface is then top coated with a coating 25 which will absorb ink of the type applied by jet inks and enhance UV durability, stability and weather resistance. Dye-based ink jet inks are not generally used for outdoor applications because of their tendency to fade in sunlight and to be detrimentally effected by water. With the present invention, ink jet printing techniques, either piezo or thermal, which are fast and less expensive than e-stat, can be utilized for applications such as exterior signs and particularly one-way vision panels.

The top coating may be selected from various materials which adhere to the polymeric substrate and which will absorb and encapsulate the ink jet dye. Representative of such top coats are clays, gels and resins such those manufactured by Precision Coatings, Inc. under the *Renaissance*™ trademark. American Coating Technology also markets a similar coating designated *Protecoat Formulation #4119*.

After top coating, the assembly is perforated using either conventional mechanical punching with dies or punches or by laser perforating in the desired pattern as described more fully in U.S. Patent No. 5,550,346.

After perforating, an imperforate barrier 22 is applied to the rear of the assembly. The barrier 22 and release liner 20 will be removed at the time of application. However, the barrier 22 prevents spray through of dyes at the time the image is applied to the front surface. Also, use of the imperforate barrier facilitates handling of the material by use of vacuum tables and equipment thus making handling much more efficient.

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Figure 3 illustrates the process described above in schematic format.

The following are examples of one-way, see-through substrates manufactured according to the present invention:

Example 1

A top-coated polyester of the type manufactured by Sumner & Taylor, a member of the SIHL Group, designated Photomatte Waterproof PMW was utilized. The pigmented acrylic based adhesive of the type manufactured by MacTac was gravure-coated on the back of the film and laminated with a suitable release liner, in this case 110# silicone coated paper.

Thereafter, the substrate with attached release liner and adhesive was perforated using a mechanical perforating die to apply a hole pattern of 1/16" diameter holes staggered on 3/32" centers. After laminating, a nonperforated backing was applied to the back or exposed side of the release paper. The backing was a 1.7 mil. polyester. Printing was accomplished by using a computer-controlled ink jet printer. Several types of large format ink jet printers are available such as the one manufactured by Encad, such as the Encad Novajet Pro Printer are acceptable. Other similar printers are available such as the Hewlett Packard Design Jet 2000, which is a cartridge color ink jet printer, accommodating papers or substrates up to 36" wide and with color resolution up to 600 dpi. These printers are thermal which require heating the ink. Piezo technology printers are relatively new and may also be used. The desired image is applied with the

nonperforated vinyl backing preventing "spray through" of the ink because of its absorbency. After the image is applied, the substrate is ready for application. At the point of application, the perforated release liner and the nonperforated backing are removed and the substrate may be applied directly to a surface such as a window.

Example 2

A top-coated polyester, again Photomatte Waterproof PMW available from Sumner & Taylor of the SIHL Group was utilized. The substrate was perforated, again using conventional perforating dies to apply a distinct hole pattern as for example 1/16" diameter holes staggered at 3/32".

Again, perforating one side of the substrate was coated with an adhesive and a nonperforated release liner was laminated over the adhesive.

The image is then applied again using an ink jet printer such as the Hewlett Packard Design Jet 750C large format printer. The latter example is less expensive to manufacture than that described in Example 1 as it utilizes a single nonperforated liner which is removed at the time of application.

While the principles of the invention have been made clear in the illustrative embodiments set forth above, it will be obvious to those skilled in the art to make various modifications to the structure, arrangement, proportion, elements, materials and components used in the practice of the invention. To the extent that these

various modifications do not depart from the spirit and scope of the appended claims, they are intended to be encompassed therein.

I CLAIM:

CLAIMS:

- 1. A method for producing a one-way see-thru panel assembly comprising:
- (a) providing an opaque light colored substrate having opposite first and second surfaces;
- (b) applying a dark pigmented adhesive to the first surface of said substrate;
- (c) applying a release liner over said adhesive;
- (d) top coating said second surface with an inkjet ink encapsulating substance;
- (e) perforating the top-coated substrate and release liner with a distinct hole pattern;
- (f) applying an imperforate barrier over the release liner; and
- (g) applying an image to the second surface by using an ink jet applicator.
- 2. The method of Claim 1 wherein said substrate is selected from the group consisting of polyesters, vinyl and polyolefin films.
- 3. The method of Claim 1 wherein said top coating is selected from the group consisting of clays, gels, resins and latex combination coatings.

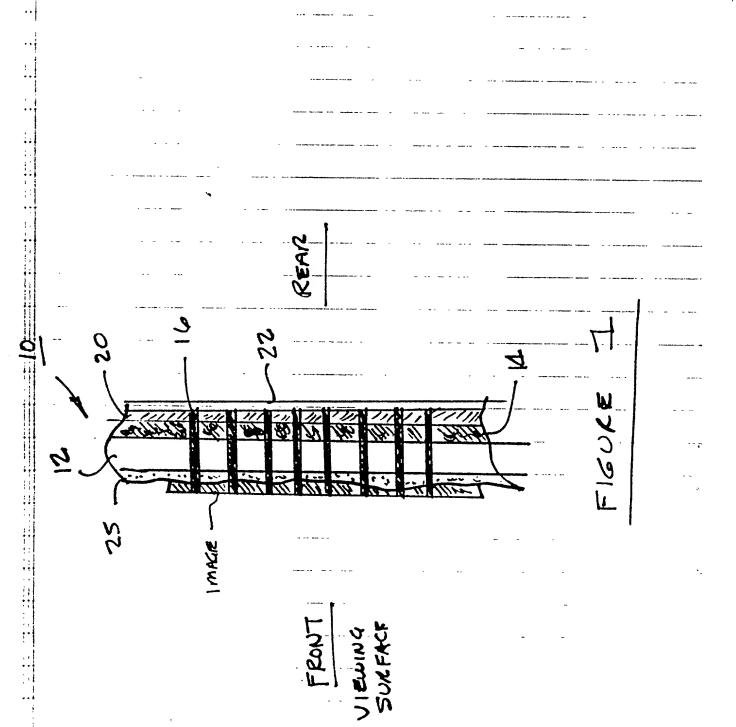
- 4. A method of producing signage for application to a transparent surface comprising:
- (a) providing a polymeric light colored opaque substrate having opposite first and second surfaces;
- (b) applying a pigmented adhesive to the first surface;
- (c) applying a release liner over said adhesive;
- (d) top coating said second surface with an inkjet ink encapsulating substance;
- (e) perforating the top-coated substrate and release liner with a distinct hole pattern;
- (f) laminating an imperforate barrier over the release liner;
- (g) applying an image to the second surface by using an ink jet applicator;
- (h) removing the barrier and release lining to expose the adhesive; and
- (i) contacting the adhesive with said transparent surface.
- 5. The method of Claim 4 wherein said ink jet applicator applies an ink selected from the group consisting of dye based ink, pigmented ink and solvent based inks.

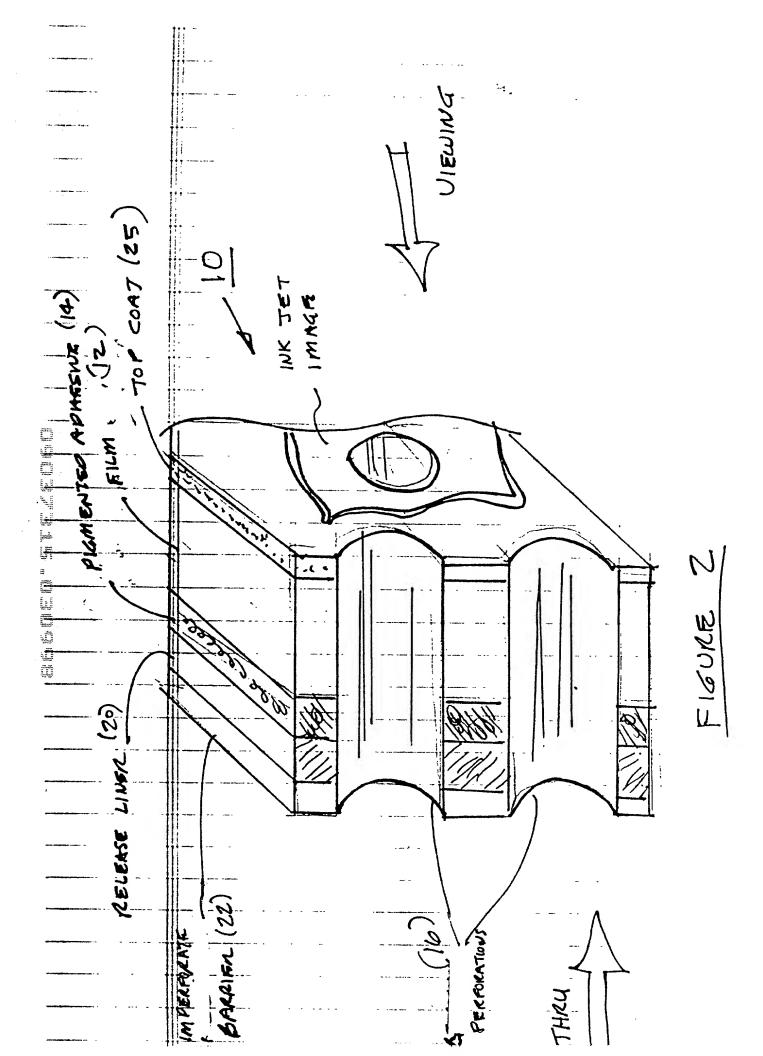
- 6. The method of Claim 4 wherein said ink jet applicator is a piezo ink jet applicator.
- 7. The method of Claim 4 wherein said ink jet applicator is a thermal ink jet applicator.

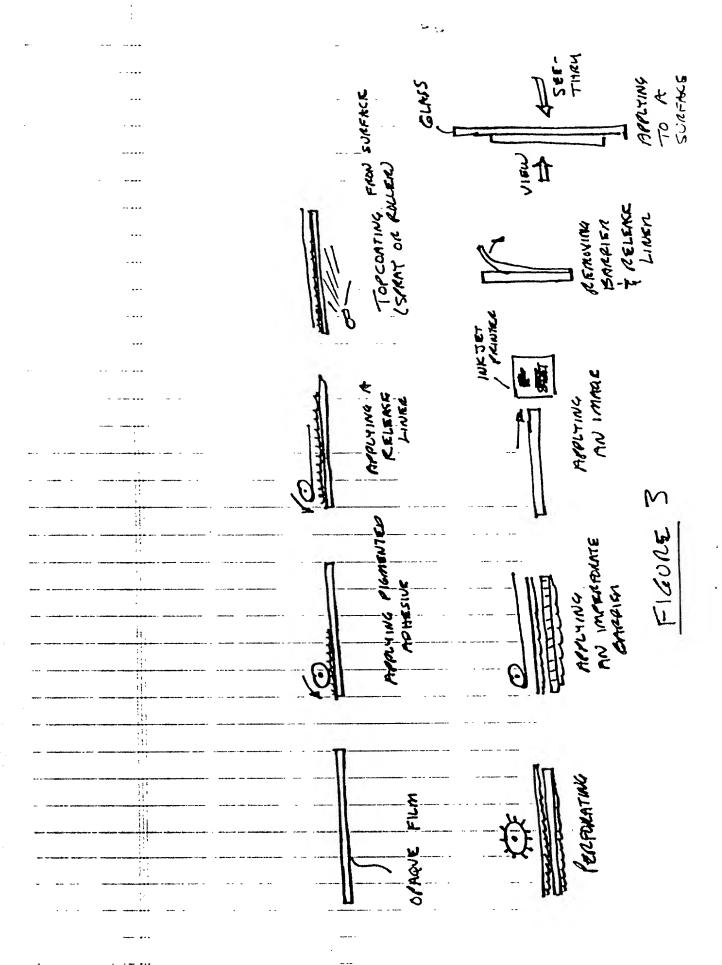
- 8. A one-way, see-through panel for application to a surface comprising:
- (a) an opaque light-reflecting substrate having opposite first and second surfaces;
- (b) a pigmented adhesive layer on said first surface;
- (c) a release liner over said adhesive layer;
- (d) said substrate and liner defining a pattern of spaced-apart perforations;
- (e) an imperforate barrier film covering said release liner.
- 9. The panel of Claim 8 wherein an ink jet printed image is applied to said first surface.
- 10. The panel of Claim 9 wherein said first surface is top coated with an ink encapsulating substance.

Abstract of the Disclosure

A see-through, one-way panel having a white opaque substrate with a dark pigmented adhesive on the rear side. The pigmented adhesive is covered with a release liner. The substrate, adhesive and liner are perforated and thereafter an imperforate barrier is laminated over the release liner. The front surface may be top coated to accept a dye based ink. The front surface is printed with an image by thermal or piezo ink jet printing technology. The resulting panel may then be adhesively applied to a surface.







Attorney's Docket No. 744-P-4 PATENT
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COMBINED DECLARATION AND POWER OF ATTORNEY (ORIGINAL, DESIGN, NATIONAL STAGE OF PCT, SUPPLEMENTAL, DIVISIONAL, CONTINUATION OR C-I-P)
As a below named inventor, I hereby declare that:
TYPE OF DECLARATION
This declaration is of the following type:
(check one applicable item below)
original. design. supplemental. NOTE: If the declaration is for an International Application being filed as a divisional, continuation or continuation-in-part application, do not check next item; check appropriate one of last three items. national stage of PCT. NOTE: If one of the following 3 items apply, then complete and also attach ADDED PAGES FOR DIVISIONAL, CONTINUATION OR C-I-P. divisional. continuation. continuation-in-part (C-I-P).
INVENTORSHIP IDENTIFICATION
WARNING: If the inventors are each not the inventors of all the claims, an explanation of the facts, including the ownership of all the claims at the time the last claimed invention was made, should be submitted.
My residence, post office address and citizenship are as stated below, next to my name. I believe that I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter that is claimed, and for which a patent is sought on the invention entitled:
TITLE OF INVENTION
ONE-WAY SEE-THRU PANEL AND METHOD OF MAKING SAME

(Declaration and Power of Attorney [1-1]—page 1 of 7)

SPECIFICATION IDENTIFICATION

the specification of which:

(complete (a), (b) or (c))

	I is attached hereto.
NOTE:	"The following combinations of information supplied in an oath or declaration filed on the application filing date with a specification are acceptable as minimums for identifying a specification and compliance with any one of the items below will be accepted as complying with the identification requirement of 37 CFR 1.63:
	"(1) name of inventor(s), and reference to an attached specification which is both attached to the oath or declaration at the time of execution and submitted with the oath or declaration on filing;
	"(2) name of inventor(s), and attorney docket number which was on the specification as filed; or
	"(3) name of inventor(s), and title which was on the specification as filed."
	Notice of July 13, 1995 (1177 O.G. 60).
(b) [🗀
	and was amended on (if applicable).
NOTE:	Amendments filed after the original papers are deposited with the PTO that contain new matter are not accorded a filing date by being referred to in the declaration. Accordingly, the amendments involved are those filed with the application papers or, in the case of a supplemental declaration, are those amendments claiming matter not encompassed in the original statement of invention or claims. See 37 CFR 1.67.
NOTE:	"The following combinations of information supplied in an oath or declaration filed after the filing date are acceptable as minimums for identifying a specification and compliance with any one of the items below will be accepted as complying with the identification requirement of 37 CFR 1.63:
	"(1) name of inventor(s), and application number (consisting of the series code and the serial number; e.g.,08/123,456);
	"(2) name of inventor(s), serial number and filing date;
	"(3) name of inventor(s) and attorney docket number which was on the specification as filed;
	"(4) name of inventor(s), title which was on the specification as filed and filing date;
	"(5) name of inventor(s), title which was on the specification as filed and reference to an attached specification which is both attached to the oath or declaration at the time of execution and submitted with the oath or declaration; or
	"(6) name of inventor(s), title which was on the specification as filed and accompanied by a cover letter accurately identifying the application for which it was intended by either the application number (consisting of the series code and the serial number; e.g.,08/123,456), or serial number and filing date. Absent any statement(s) to the contrary, it will be presumed that the application filed in the PTO is the application which the inventor(s) executed by signing the oath or declaration."
	Notice of July 13, 1995 (1177 O.G. 60).
(c) l	was described and claimed in PCT International Application No.
	amended under PCT Article 19 on (if any).

ACKNOWLEDGEMENT OF REVIEW OF PAPERS AND DUTY OF CANDOR

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information, which is material to patentability as defined in 37, Code of Federal Regulations, § 1.56,

(also check the following items, if desired)

- and which is material to the examination of this application, namely, information where there is a substantial likelihood that a reasonable Examiner would consider it important in deciding whether to allow the application to issue as a patent, and
 - in compliance with this duty, there is attached an information disclosure statement, in accordance with 37 CFR 1.98.

PRIORITY CLAIM (35 U.S.C. § 119(a)-(d))

I hereby claim foreign priority benefits under Title 35, United States Code, § 119(a)–(d) of any foreign application(s) for patent or inventor's certificate or of any PCT international application(s) designating at least one country other than the United States of America listed below and have also identified below any foreign application(s) for patent or inventor's certificate or any PCT international application(s) designating at least one country other than the United States of America filed by me on the same subject matter having a filing date before that of the application(s) of which priority is claimed.

(complete (d) or (e))

- (d) C no such applications have been filed.
- (e) Such applications have been filed as follows.

NOTE: Where item (c) is entered above and the International Application which designated the U.S. itself claimed priority check item (e), enter the details below and make the priority claim.

(Declaration and Power of Attorney [1-1]-page 3 of 7)

PRIOR FOREIGN/PCT APPLICATION(S) FILED WITHIN 12 MONTHS (6 MONTHS FOR DESIGN) PRIOR TO THIS APPLICATION AND ANY PRIORITY CLAIMS UNDER 35 U.S.C. § 119(a)-(d)

COUNTRY (OR INDICATE IF PCT)	APPLICATION NUMBER	DATE OF FILING (day, month, year)	PRIORITY CLAIME UNDER 37 USC 11		
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	POW	ER OF A	TTORN	IEY		
	I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith.					
	(list name	and regis	tration i	number)		
	GORY J. NELSON EPH H. ROEDIGER			22,066 22,715		
	(check the f	ollowing it	em, if a	applicable)		
	Attached, as part of this declaration and power of attorney, is the authorization of the above-named attorney(s) to accept and follow instructions from my representative(s).					
SEND COF	RRESPONDENCE TO			DIRECT TELEPHONE CALLS TO: (Name and telephone number)		
NELSON 2623 N	& ROEDIGER ORTH 7TH STREET X, AZ 85006			GREG NELSON (602) 263-8782		

DECLARATION

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

(Declaration and Power of Attorney [1-1]—page 5 of 7)

(Rel.71-6/97 Pub.605)

DECLARATION

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

SIGNATURE(S)

NOTE: Carefully indicate the family (or last) name, as it should appear on the filing receipt and all other documents.

STEPHEN	G	NELSON
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Post Office Address	4828 North 31st Stree Phoenix, AZ 85016	t
	Phoenix, AZ 85010	
Full name of second join	t inventor, if any	
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(GIVEN NAME)	(MIDDLE INITIAL OR NAME)	FAMILY (OR LAST NAME)
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FORM 1-1 1-10

(check proper box(es) for any of the following added page(s) that form a part of this declaration)

	Signature for fourth and subsequent joint inventors. Number of pages added
	* *
	Signature by administrator(trix), executor(trix) or legal representative for deceased or incapacitated inventor. Number of pages added
	Signature for inventor who refuses to sign or cannot be reached by person authorized under 37 CFR 1.47. Number of pages added
	• • •
	Added page for signature by one joint inventor on behalf of deceased inventor(s) where legal representative cannot be appointed in time. (37 CFR 1.47)
	* * *
	Added pages to combined declaration and power of attorney for divisional, continuation, or continuation-in-part (C-I-P) application.
	□ Number of pages added
	Authorization of attorney(s) to accept and follow instructions from representative.
1	(if no further pages form a part of this Declaration, then end this Declaration with this page and check the following item)

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(Declaration and Power of Attorney [1-1]-page 7 of 7)

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I acknowledge the duty to file, in this application or patent, notification of any change in status resulting in loss of entitlement to small entity status prior to paying, or at the time of paying, the earliest of the issue fee or any maintenance fee due after the date on which status as a small entity is no longer appropriate. (37 CFR 1.28(b))

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further, that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application, any patent issuing thereon, or any patent to which this verified statement is directed.

STEPHEN G. NELSON Name of inventor Signature of Inventor	
Name of inventor	_
Signature of Inventor	_ Date
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Signature of Inventor	Date

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